

#### COMPACT, LOW-FLOW AUTOMATIC FILTER SYSTEM

**Technical Specification** 



#### **Product Description**

SafeJet is a low-flow, automatic filter system that protects mechanical seals by handling incoming process water and eliminating impurities that cause seal malfunctions.

#### **Design Features**

The SafeJet filter system leverages a reliable, simple and cost-effective design with static self-cleaning strainers and causes no interruption of filtered water reaching mechanical seals during the filtering process.

The SafeJet filter is available in four models:

Filter Model	Capacity (/min (usgpm)	Flange Connection Size	Number of elements
SafeJet 16	160 (42)	DN 50 or ASME 2"	2
SafeJet 23	230 (60)	DN 65 or ASME 2.5"	2
SafeJet 33	330 (87)	DN 80 or ASME 3"	3
SafeJet 50	500 (132)	DN 100 or ASME 4"	4

#### **Key Technical Information**

- Flow direction during the filtration process is from the inside outwards.
- Impurities are filtered on the filter elements inner surface.
- Impurities are automatically flushed from the SafeJet system to the drain by opening flush valves.
- Flush is controlled with a timer or pressure difference and the timing can be adjusted.

#### **Performance Parameters and Capabilities**

**Pressure limits** 10 barg/145 psig maximum

2 barg/30 psig minimum

**Temperature limits** 50°C/122°F

**Filtration rating** 50 microns and above

**Filter housing** 304 stainless steel

316L available as option

**Filter elements** 316L stainless steel

**Backflush cycle time** 15 to 30 seconds

**Exhaust valve** Motorized ball valve

**O-rings** EPDM material

**Expected lead times** 12 to 14 weeks after PO placement. six

weeks for replacement elements

**System requirements** Capable of being connected to plant DCS

system to monitor data such as pressure difference (switch on/off information)

**Electrical requirements** Operates at 50 Hz in Europe, 60 Hz in

Americas. Operates at 220V single phase in Europe and 110V single phase in USA/ Americas. Control voltage: 24V AC

**Control box** IP 66 in Europe and NEMA 4 IN USA. Also

capable of being sold into oil/gas markets



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Pressure vessel certifications

For Europe, PED rating with CE Mark. For Americas, Middle East and Asia, ASME VIII-1 certification. U- Stamp for oil/gas markets. CRN certification for sale to Canadian provinces on request.

**Connections for piping** 

For flanges: DIN connections in Europe and ASME connections in Americas/Asia. For piping: BSP threads for Europe/Asia and NPT threads for North America

**PRC** 

REACH, RoHS for Europe, others. TSCA/

EPA Section 6(h) for USA

#### **Provided Documents**

- Instruction and Operating Manual
- Drawings
- Certificate of Conformity
- 3.1 Material certificate for wetted parts

#### **Spare Parts**

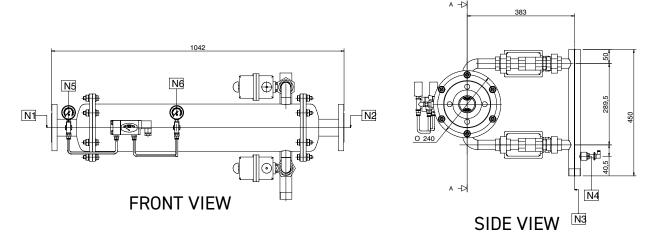
Filter Model	Filter Element, 50 microns	Exhaust Valve (1 inch) with Actuator	Flow Switch	Pressure Differential Switch
SafeJet 16	2	2	1	1
SafeJet 23	2	2	1	1
SafeJet 33	3	3	1	1
SafeJet 50	4	4	1	1



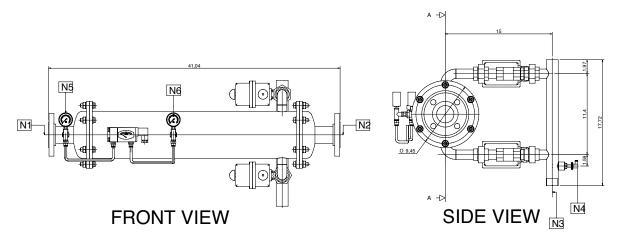
# COMPACT, LOW-FLOW AUTOMATIC FILTER SYSTEM

Technical Specification

### Dimensional Drawings for SafeJet 16 (metric)



### Dimensional Drawings for SafeJet 16 (imperial)



### Design Data

Test pressure 15 barg/217.5 psig
Design pressure 10 barg/145 psig
Color code Stainless steel
Design temperature 50°C/122°F
Filtration rating 50 micron

# Connection Table (imperial)

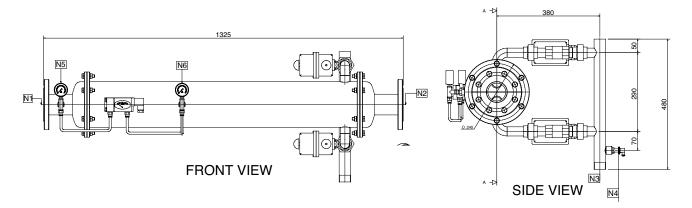
Mark	Connection	Quantity	Size	Flange Rating
N1	Inlet	1	DN50 - 2"	B16.5 – 150#
N2	Outlet	1	DN50 - 2"	B16.5 – 150#
N3	Drain	1	DN32 - 1 1/4"	B36.10 - SCH40
N4	Flow switch	1	DN15 - 1/2"	B16.11 - 3000#
N5	Pressure gauge	1	DN8 - 1/4"	B16.11 - 3000#
N6	Pressure gauge	1	DN8 - 1/4"	B16.11 - 3000#



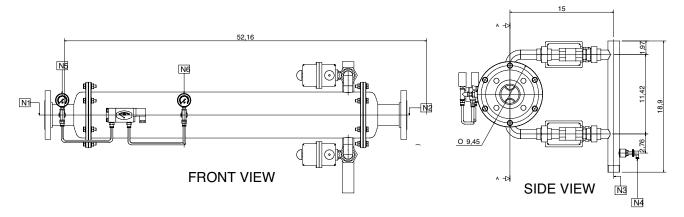
# COMPACT, LOW-FLOW AUTOMATIC FILTER SYSTEM

Technical Specification

#### Dimensional Drawings for SafeJet 23 (metric)



### Dimensional Drawings for SafeJet 23 (imperial)



# Design Data

Test pressure15 barg/217.5 psigDesign pressure10 barg/145 psigColor codeStainless steelDesign temperature50°C/122°FFiltration rating50 micron

# Connection Table (imperial)

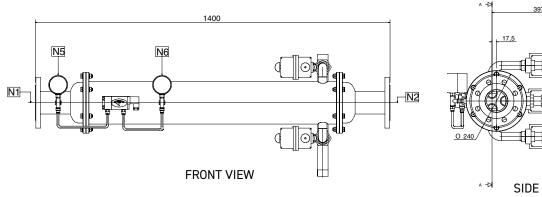
Mark	Connection	Quantity	Size	Flange Rating
N1	Inlet	1	DN50 - 2"	B16.5 – 150#
N2	Outlet	1	DN50 - 2"	B16.5 – 150#
N3	Drain	1	DN32 - 1 1/4"	B36.10 - SCH40
N4	Flow switch	1	DN15 - 1/2"	B16.11 - 3000#
N5	Pressure gauge	1	DN8 - 1/4"	B16.11 - 3000#
N6	Pressure gauge	1	DN8 - 1/4"	B16.11 - 3000#

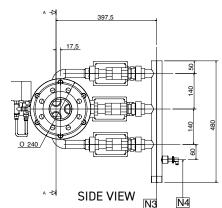


# COMPACT, LOW-FLOW AUTOMATIC FILTER SYSTEM

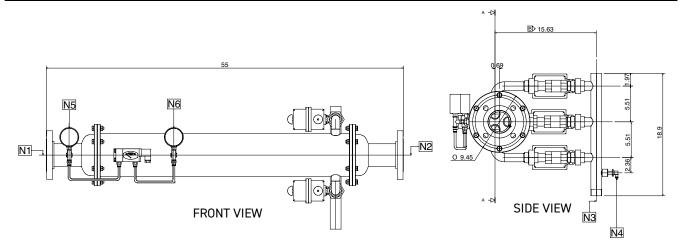
Technical Specification

#### Dimensional Drawings for SafeJet 33 (metric)





## Dimensional Drawings for SafeJet 33 (imperial)



### Design Data

Test pressure15 barg/217.5 psigDesign pressure10 barg/145 psigColor codeStainless steelDesign temperature50°C/122°FFiltration rating50 micron

### Connection Table (imperial)

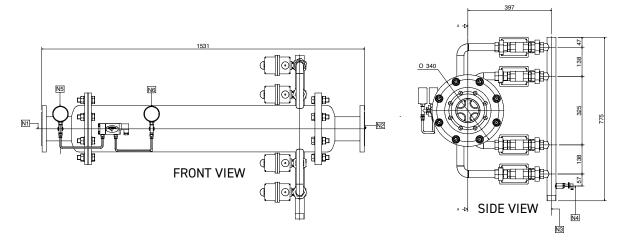
Mark	Connection	Quantity	Size	Flange Rating
N1	Inlet	1	DN50 - 2"	B16.5 – 150#
N2	Outlet	1	DN50 - 2"	B16.5 – 150#
N3	Drain	1	DN32 - 1 1/4"	B36.10 - SCH40
N4	Flow switch	1	DN15 - 1/2"	B16.11 – 3000#
N5	Pressure gauge	1	DN8 - 1/4"	B16.11 – 3000#
N6	Pressure gauge	1	DN8 - 1/4"	B16.11 – 3000#



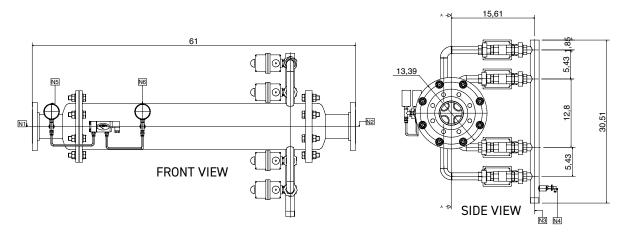
# COMPACT, LOW-FLOW AUTOMATIC FILTER SYSTEM

Technical Specification

#### Dimensional Drawings for SafeJet 50 (metric)



#### **Dimensional Drawings for SafeJet 50 (imperial)**



#### Design Data

**Test pressure** 15 barg/217.5 psig Design pressure 10 barg/145 psig Color code Stainless steel 50°C/122°F Design temperature **Filtration rating** 50 micron

#### Connection Table (imperial)

Mark	Connection	Quantity	Size	Flange Rating
N1	Inlet	1	DN50 - 2"	B16.5 – 150#
N2	Outlet	1	DN50 - 2"	B16.5 – 150#
N3	Drain	1	DN32 - 1 1/4"	B36.10 - SCH40
N4	Flow switch	1	DN15 - 1/2"	B16.11 – 3000#
N5	Pressure gauge	1	DN8 - 1/4"	B16.11 – 3000#
N6	Pressure gauge	1	DN8 - 1/4"	B16.11 – 3000#



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